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## SUBSTITUTE SPECIFICATION

Ser. No. 10/628,612

## METHOD FOR WINDING STRIPS ON THE BUILDING MACHINE

This is a Continuation of Application Serial No. 09/804,567 filed March 12, 2001, now issued as U.S. Patent No. 6,602,367, which is a Divisional of 08/943,068 filed October 2, 1997, now abandoned, which is a Continuation of 08/625,989 filed April 1, 1996, now abandoned, which is a Continuation of 08/400,302 filed March 16, 1995, now abandoned, which is a Continuation of 08/187,775 filed January 26, 1994, now abandoned, which is a Continuation of 07/666,099 filed March 7, 1991, now abandoned.

## BACKGROUND OF THE INVENTION

## 1. Technical Field

The inventions disclosed in this application relate to methods for winding an automotive tire building strip member on a building drum.

More particularly, the first invention in this application provides a method for winding a strip member, such as rubberized steel cord, tread rubber or the like, precut to the circumferential length of the building drum of a tire